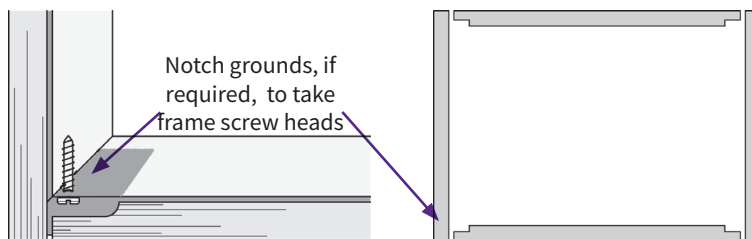
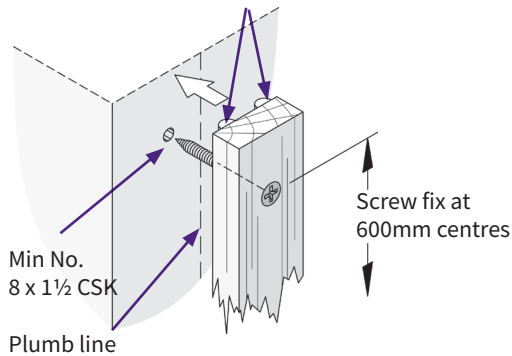


This is a typical fixing detail for Series 31 slimline lift-out unit

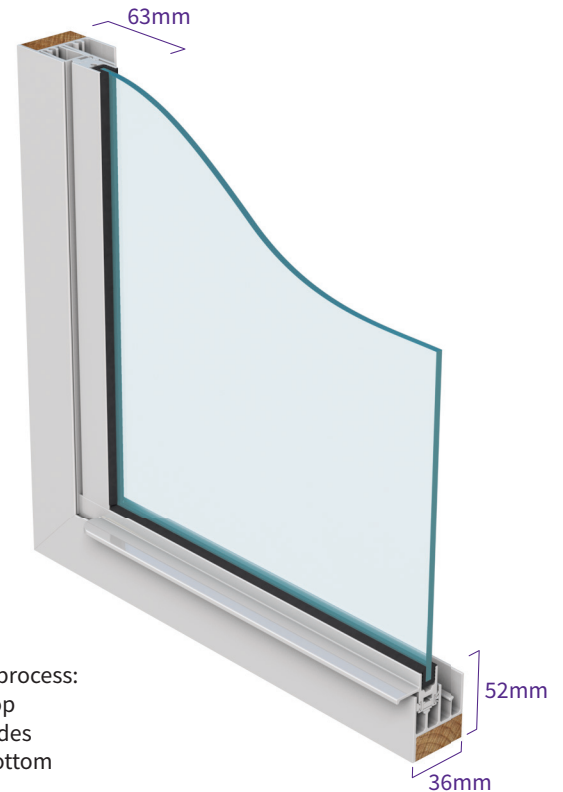
1. TIMBER GROUNDS

Apply generous joint of acrylic caulk to ensure seal

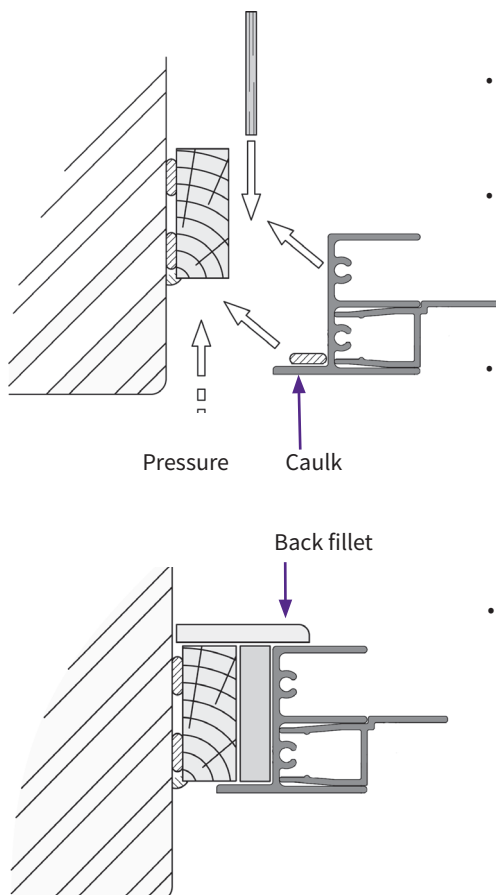


Install process:

1. Top
2. Sides
3. Bottom



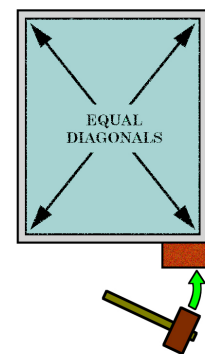
2. ALUMINIUM FRAME



- Apply acrylic caulk to rear of flange flat
- Push frame onto grounds, pack and fix square using No. 6 3/4 s.s. screws
- Carefully dress mitres flat

- Double seal with back fillets when packing exceeds 6mm

3. LIFT-OUT SASHES



- Insert sash and 'square' as necessary using wooden block and hammer
- Vacuum and clean running tracks
- Lubricate with silicone release spray as required
- Clean down frame and glass