

SPECIFICATION SHEET 1	
PRODUCT REF.	W20 mild steel profiles
FINISH	Hot Dipped Galvanised and Polyester Powder Coated Ral 9005 Jet Black Matt (30% Gloss)
FIXING BY	West Leigh Ltd.
EXTERNAL SEALANT BY	West Leigh Ltd. LM Silicone Black
INTERNAL SEALANT BY	Others. (Arbosil 1096 Silicone recommended).
GLAZING BY	West Leigh Ltd. (Using EXTERNAL 8 x 13 Aluminium Sloping clip-on Beads on brass bead studs, Internal and External glazing tape capped off with silicone fillet. Plastic shims.
GLASS BY	West Leigh Ltd.
	16mm (4/8/4) Double Glazed units to comprise: Outer Pane: 4mm Clear Toughened glass Cavity: 8mm 90% Krypton/ 10% Air filled cavity with 8.5mm high Black Warm Edge Spacer Bar Inner Pane: 4mm Clear Soft Coat Low E Toughened glass
FITTINGS BY	West Leigh Ltd.
	HORIZONTAL PIVOT Hung on 1 pair brass friction pivots (finished as frames) 1 no. B36 Spring Catch and Keep at head 1 no. Concealed Restrictor limiting opening to 100mm 1 no. Pole Arm VERTICAL PIVOT: Hung on 1 pair brass friction pivots (finished as frames). 1 no. SWF B158 Arched Locking Handle 1 no. SWF B375 200mm Pegstay 1 no. SWF S4463 concealed locking releasable restrictor limiting opening to 100mm FINISH OF FITTINGS TO BE RTD DARK BRONZE

WEST LEIGH

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constructionline



Steel Window Association

Please note that permissible bead tolerances of up to 2mm may occur as part of the standard manufacturing tolerances.

AMENDMENTS			
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CONTRACTS NO. CE.18157			
WORKS NO. W100235			
SITE CAFE NERO, 10-11 ARCADE BUILDINGS, SOUTH STREET, WORTHING. BN11 3AA.			
TITLE OF DRAWING SPECIFICATION SHEET			

SCALE	DRAWN	04.06.26	DE
-	CHECKED	-	-
DRAWING NO.	REVISION	STATUS	
W100235-01	-	FOR APPROVAL	

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